

## Appendix ATA to certificate K6042 for soldering fittings

Commencing date: 15 th of March 2015

### Product specification

This Appendix ATA is only related to 'Soldering fittings' supplied by Conval Nederland B.V..

### Composition

The 'Soldering fittings' are approved with the following composition:

Part	Material	Remarks
Body	Brass CW617N	This material has to meet the requirements of the Composition List. In the table below, the accepted CW617N brass composition is given for reference.
Gripring	Brass CW617N	This material has to meet the requirements of the Composition List. In the table below, the accepted CW617N brass composition is given for reference.

### Composition of accepted Brass CW617N (CuZn40Pb2)

Constituent components	Content (%)	Impurities (%)	Maximum content (%)
Copper	≥ 57,0-60,0	Aluminium	≤ 0,05%
Zinc	Remainder	Iron	≤ 0,3%
Lead	1,6-2,2	Nickel	≤ 0,1%
		Silicon	≤ 0,03%
		Tin	≤ 0,3%
		Each other impurity	< 0,02%

Above mentioned recipe as well as the mentioned recipes of the raw materials/additives is not to be changed without prior approval according to the Kiwa-ATA-approval procedure. Conval Nederland B.V. is always responsible for an advance notification of changes in the recipe and/or in the recipe of mentioned raw materials/additives.

### Criteria/requirements for the product


The criteria and requirements according to the 'Regeling materialen en chemicaliën drink- en warm tapwatervoorziening' ('Regulation materials and chemicals drinking water and warm tap water supply'; published in the Government Gazette) apply to these products.

The present Appendix ATA replaces previous versions, if any.

Drawn up in duplicate and signed,

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